

**Work Order ID 55825**

February 2, 2010 3:01:48 PM



Page 1

Item ID: D4052-1

**PRELIMINARY ISSUE**

Accept



Setup Start



Revision ID:

Item Name: Eye Bolt

Stop



Start Date: 2/02/10 Start Qty: 2.00



Cust Item ID:

Required Date: 2/03/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr	Revision Nbr
D4052	PA1

100



Doosan

Memo

0.00

*MF 10.2.2*

3



Doosan Lathe

TURN AS PER FOLIO FA892 AND DWG

DWG REV: *88*FOLIO REV: *88*

0.00

DEBURR

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

*MF 10.2.2*

Memo

0.00

*(3) φ*

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February 2, 2010 3:01:48 PM



Page 2

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Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

120



QC

Quality Control

Operation  
Description

QC8- Inspect parts - second check

Set Up/  
Run Hours

0.00

Draw  
Number

Draw  
Rev.

Plan  
Code

Plan  
Code

Accept  
Qty

Accept  
Qty

Reject  
Qty

Reject  
Qty

Reject  
Number

Reject  
Number

Insp.  
Stamp

Insp.  
Stamp

~~2/02/02~~  
~~10/02/03~~  
8 10/02/03

~~3~~  
~~10/02/03~~  
(X3) ✓

130



Packaging

Packaging

Identify as per dwg & Stock Location: \_\_\_\_\_

0.00

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

POSITIVE RECALL

ACTIVE 10/02/02 AUTH U  
OPEN \_\_\_\_\_ DATE \_\_\_\_\_

10/02/02  
10/01/30  
10/02/02

U 10/02/02

# Picklist Print

February 2, 2010 3:01:47 PM

Page 1

Work Order ID: 55825



Parent Item: D4052-1



Parent Item Name: Eye Bolt

Start Date: 2/02/10

Required Date: 2/03/10

Comments: IPP REV:A NEW ISSUE 10-01-07 JLM VERIFIED BY:DD

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M303R0.750		Purchased		No		100	f	180.0000	0.3939			

303 Round Bar 0.750



<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	180	
107077	0	
113134	51.1	
113295	12.1	
113365	82.7	
113424	34.1	-5'

mf 10-2-3

DART AEROSPACE LTD	Work Order:	55825
Description: Eye bolt	Part Number:	4052-1
Inspection Dwg:	Rev: 8	Page 1 of 1

## FIRST ARTICLE INSPECTION CHECKLIST

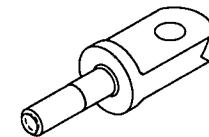
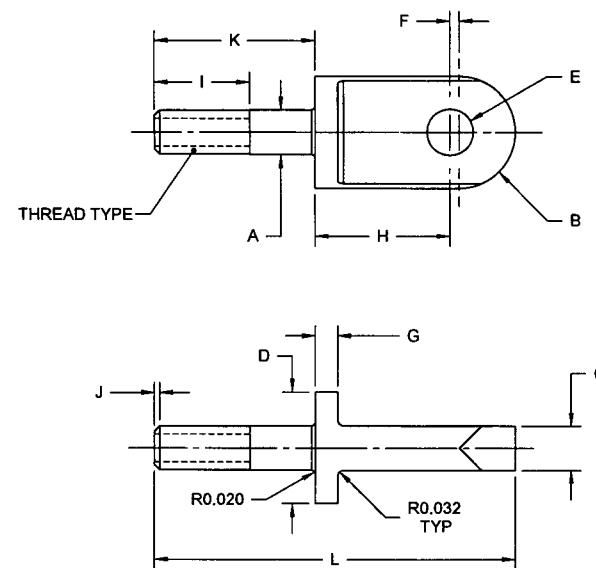
## X First Article      Prototype

Soluto<sup>3</sup>

Measured by: <i>ref</i>	Audited by: <i>carlos</i>	Prototype Approval: N/A
Date: <i>10-2-03</i>	Date: <i>10/02/03</i>	Date: N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

8 7 6 5 4 3 2 1



WB55825

**PRELIMINARY  
ISSUE**

10/02/02

**D4052-X EYE BOLT**

P/N	THREAD TYPE	A	B	C	D	E	F	G	H	I	J	K	L
D4052-1	1/4-28 UNF-3A	$\phi 0.249^{+0.000}_{-0.003}$	R0.31	0.25	$\phi 0.63$	$\phi 0.257$	0.050	0.125	0.75	0.531	0.03	0.89	2.01

**NOTES:**

- 1) MATERIAL: AISI 303 STAINLESS STEEL, ROUND BAR  
PER DART SPEC M303R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER
- 7) WEIGHT: 0.06 lbs

A	NEW ISSUE		RF	10.01.28	
REV.	DESCRIPTION			BY	DATE
DESIGN	RF	<b>DART AEROSPACE LTD</b>			
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA			
CHECKED		REV. A			
MFG. APPR.		DRAWING NO.			
APPROVED		D4052			SHEET 1 OF 1
DE APPR.		TITLE			SCALE
		EYE BOLT			NTS
DATE	10.01.28			COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

8 7 6 5 4 3 2 1